

Board Material

Polyurethane Board for Styling & Design

Key Properties

- Very light weight with good surface
- Easily shaped
- Good heat resistance
- Resistant to organic solvents

Applications

- Design study
- CNC program checking
- Supporting structures for tooling pastes
- Negative mold for casting

Mechanical Properties

			SB-0096
Color	visual		Light green
Density	ASTM D-792	lb/ft ³	ca. 6.0
Coefficient of thermal expansion	ASTM D-2240	in/in/°F x 10 ⁻⁶	-
Deflection temperature, HDT	ASTM D-3386	°F	-
Compressive strength	ASTM D-648	psi	73 – 145
Flexural strength	ASTM D-695	psi	-

Processing

The product should have a temperature of 68 - 77°F during processing.

Packaging

RAKU® TOOL SB-0096

96x24x [2,4,6] in

96x48x [2,3,4,6,8,10,12,14] in

Storage

The material should be stored flat and in a dry place. Temperature variations should be avoided during storage and transportation.

Handling Precautions

Good workplace ventilation is to be ensured during processing. At the same time, the employer's liability insurance association's industrial hygiene safety regulations regarding the handling of reaction resins and their hardeners are to be observed. Please take heed of the appropriate safety data sheets.

For information on adhesives and repair pastes see the corresponding individual technical data sheets.